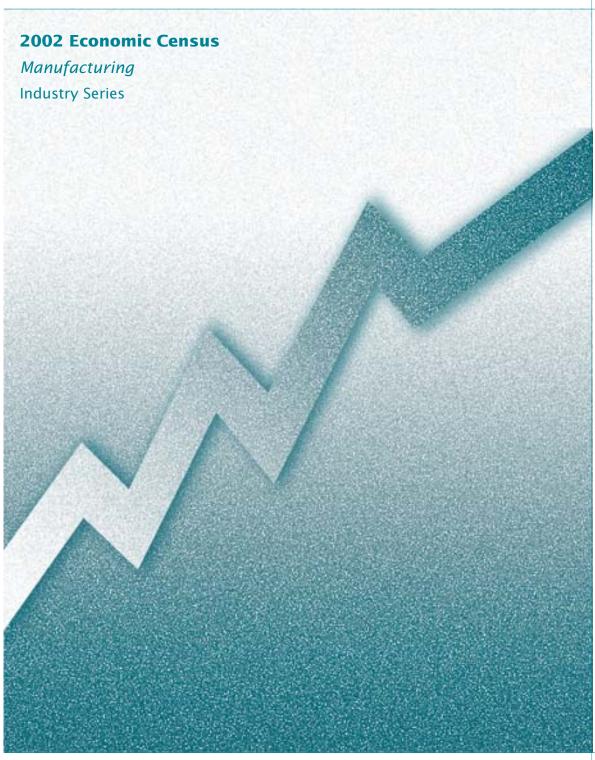
Textile and Fabric Finishing (Except Broadwoven Fabric) Mills: 2002

Issued December 2004

EC02-311-313312 (RV)





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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

		All	All employees		Production workers				Total	Total	Total capital
Industry and year ¹	Com- panies ²	estab- lish- ments ³	Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	ed materials		expendi- tures (\$1,000)
313312, Textile and fabric finishing (except broadwoven fabric) mills2002 2001 2000	^r 351	^r 363	r21 152	r565 175	^r 17 783	r36 018	r410 542	^r 1 668 276	^r 1 928 583	r3 603 378	^r 61 407
	N	N	21 856	550 579	18 554	35 840	398 339	1 550 020	1 748 973	3 324 638	93 588
	N	N	23 894	620 776	20 337	42 374	445 670	1 730 541	1 887 450	3 605 048	120 378
1999	N	N	24 818	662 837	20 491	42 884	440 174	1 797 086	2 165 075	3 959 509	162 028
1998	N	N	27 822	708 579	23 167	48 221	479 766	1 742 137	2 136 496	3 882 986	186 797
1997	346	382	29 275	743 158	24 682	51 997	504 712	1 973 932	2 451 384	4 403 089	278 139

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

		All establishments ²		All employees		Production workers						
Industry and geographic area	E¹	Total	With 20 em- ploy- ees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
313312, Textile and fabric finishing (except broadwoven fabric) mills												
United States. California Georgia New York North Carolina. South Carolina	1 1 5	r363 66 22 53 59 12	157 26 16 14 40 7	r21 152 3 932 2 221 1 147 r5 986 488	r565 175 115 717 55 571 32 670 r149 179 12 980	r17 783 3 367 1 937 929 r5 026 418	736 018 7 333 3 999 1 770 710 049 871	r410 542 85 931 43 011 22 213 r101 666 9 622	r1 668 276 269 501 125 984 74 723 r454 261 29 398	225 528	r3 603 378 492 366 290 432 174 493 992 270 57 590	r61 407 r14 988 r6 120 r3 162 r14 231 r427

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
313312, Textile and fabric finishing (except broadwoven fabric) mills	
Companies ¹ number	r351
All establishments ²	r363 r206 93 64
All employees3 number. Total compensation \$1,000. Annual payroll \$1,000. Total fringe benefits \$1,000.	'21 152 '690 198 '565 175 '125 023
Production workers, average for year	'17 783 '17 897 '18 018 '17 908 '17 283
Production worker hours	^r 36 018 ^r 410 542
Total cost of materials \$1,000. Materials, parts, containers, packaging, etc., used \$1,000. Resales \$1,000. Purchased fuels \$1,000. Purchased electricity \$1,000. Contract work \$1,000.	f1 928 583 f1 747 191 20 194 f60 149 f60 868 f40 181
Quantity of electricity purchased for heat and power	¹ 976 567
Total value of shipments \$1,000 Primary products value of shipments \$1,000 Secondary products value of shipments \$1,000 Total miscellaneous receipts \$1,000 Value of resales \$1,000 Contract receipts \$1,000 Other miscellaneous receipts \$1,000	'3 603 378 '3 199 129 356 700 47 549 24 696 21 502 1 351
Primary products specialization ratio Value of primary products shipments made in all industries \$1,000. Value of primary products shipments made in this industry \$1,000. Value of primary products shipments made in the rindustry \$1,000.	90 '3 377 689 '3 199 129 178 560
Coverage ratiopercent	95
Value added\$1,000	^r 1 668 276
Total inventories, beginning of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	393 229 163 128 110 961 119 140
Total inventories, end of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	'385 527 167 848 99 722 '117 957
Gross value of depreciable assets (acquisition costs) at beginning of year \$1,000 Total capital expenditures (new and used) \$1,000 Buildings and other structures (new and used) \$1,000 Machinery and equipment (new and used) \$1,000 Automobiles, trucks, etc., for highway use \$1,000 Computers and peripheral data processing equipment \$1,000 All other expenditures for machinery and equipment \$1,000 Total retirements \$1,000 Gross value of depreciable assets at end of year \$1,000	'1 774 685 '61 407 '9 059 '52 348 '1 259 '2 531 '48 558 '45 535 '1 790 557
Depreciation charges during year	r206 353
Total rental payments \$1,000. Buildings and other structures \$1,000. Machinery and equipment \$1,000.	'36 186 '22 133 14 053
Total other expenses ⁴ \$1,000 . Response coverage ratio ⁵ percent. Repair and maintenance services of buildings and/or machinery ⁴ \$1,000 . Communications services ⁴ \$1,000 . Legal services ⁴ \$1,000 . Accounting, auditing, and bookkeeping services ⁴ \$1,000 . Advertising and promotional services ⁴ \$1,000 . Expensed computer hardware and supplies and purchased computer services ⁴ \$1,000 . Refuse removal (including hazardous waste) services ⁴ \$1,000 . Management consulting and administrative services ⁴ \$1,000 . Taxes and license fees ⁴ \$1,000 . All other expenses ⁴ \$1,000 .	'150 714 70 27 480 4 834 3 719 2 395 701 2 600 10 625 2 979 '8 347 87 033

See footnotes at end of table.

Detailed Statistics by Industry: 2002—Con.

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
3133121, Textile and fabric finishing (except broadwoven fabric) mills - manufacturer	
Companies ¹ number	N
All establishments ² number . Establishments with 1 to 19 employees number . Establishments with 20 to 99 employees number . Establishments with 100 employees or more number	r298 r187 69 42
All employees³ number. Total compensation \$1,000 Annual payroll \$1,000 Total fringe benefits \$1,000	r15 382 r502 108 r403 561 r98 547
Production workers, average for year	'12 817 '12 812 '12 930 '12 897 '12 615
Production worker hours	'25 319 '283 591
Total cost of materials \$1,000 Materials, parts, containers, packaging, etc., used \$1,000 Resales \$1,000 Purchased fuels \$1,000 Purchased electricity \$1,000 Contract work \$1,000	'1 644 713 '1 531 940 18 790 '39 071 '43 165 '11 747
Quantity of electricity purchased for heat and power	'725 826 -
Total value of shipments \$1,000 Primary products value of shipments \$1,000 Secondary products value of shipments \$1,000 Total miscellaneous receipts \$1,000 Value of resales \$1,000 Contract receipts \$1,000 Other miscellaneous receipts \$1,000	⁷ 2 898 115 X X X X X X X
Primary products specialization ratio percent. Value of primary products shipments made in all industries \$1,000. Value of primary products shipments made in this industry \$1,000. Value of primary products shipments made in other industries \$1,000.	X X X
Coverage ratiopercent.	Х
Value added	1 246 728
Total inventories, beginning of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	272 765 115 023 66 635 91 107
Total inventories, end of year \$1,000 Finished goods inventories \$1,000 Work-in-process inventories \$1,000 Materials and supplies inventories \$1,000	262 849 115 076 59 908 87 865
Gross value of depreciable assets (acquisition costs) at beginning of year \$1,000 Total capital expenditures (new and used) \$1,000 Buildings and other structures (new and used) \$1,000 Machinery and equipment (new and used) \$1,000 Automobiles, trucks, etc., for highway use \$1,000 Computers and peripheral data processing equipment \$1,000 All other expenditures for machinery and equipment \$1,000 Total retirements \$1,000 Gross value of depreciable assets at end of year \$1,000	x x x x x x x
Depreciation charges during year\$1,000	X
Total rental payments \$1,000. Buildings and other structures \$1,000 Machinery and equipment \$1,000	X X X
Total other expenses ⁴ . \$1,000. Response coverage ratio ⁵ . percent. Repair and maintenance services of buildings and/or machinery ⁴ . \$1,000. Communications services ⁴ . \$1,000. Legal services ⁴ . \$1,000. Accounting, auditing, and bookkeeping services ⁴ . \$1,000. Advertising and promotional services ⁴ . \$1,000. Expensed computer hardware and supplies and purchased computer services ⁴ . \$1,000. Refuse removal (including hazardous waste) services ⁴ . \$1,000. Management consulting and administrative services ⁴ . \$1,000. Taxes and license fees ⁴ . \$1,000. All other expenses ⁴ . \$1,000.	X X X X X X X X X

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class			All emp	oloyees	Pr	oduction worke	rs		Total	Total	Total
		All estab- lish- ments ²	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	capital expendi- tures (\$1,000)
313312, Textile and fabric finishing (except broadwoven fabric) mills											
All establishments	9 8 4 1 1 2 1	7363 7122 41 43 49 44 44 16 4	r21 152 r220 274 612 1 585 r3 113 6 733 5 391 3 224	'565 175 '5 451 7 757 17 433 43 752 '91 144 174 120 147 605 77 913	r17 783 r193 228 517 1 306 r2 603 5 565 4 650 2 721	'36 018 '351 471 978 2 646 '5 269 11 298 9 897 5 108 —	'410 542 '3 983 5 286 11 606 30 587 '66 420 121 318 114 181 57 161	'1 668 276 '13 959 17 212 41 954 111 192 '202 807 473 355 517 474 290 323	'1 928 583 '15 591 22 605 78 534 100 301 '221 168 595 590 507 853 386 941	'29 562 39 697 120 360 198 704 431 190 1 068 896 1 022 453 692 516	'61 407 '381 '495 '966 '3 445 '11 883 '20 856 '13 524 '9 857
Administrative records ⁴	9	159	774	20 356	686	1 371	15 203	46 701	57 431	104 129	^r 1 420

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent; or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or	Industry or primary product class	All	All employees		Pr	oduction work	ers		Total	Total	Total capital
product class code		All estab- lish- ments ¹	Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	expendi- tures (\$1,000)
313312	Textile and fabric finishing (except broadwoven fabric) mills	^r 363	'21 152	'565 175	¹ 17 783	'36 018	^r 410 542	^r 1 668 276	^r 1 928 583	r3 603 378	'61 407
3133120	Finished fabrics (excluding broadwoven) and other finished textiles	r363	r21 152	r565 175	r17 783	r36 018	r410 542	r1 668 276	r1 928 583	r3 603 378	r61 407

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Products Statistics: 2002 and 1997 Table 6a.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product		Number of companies with		Product shipments		
code	Product	shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)	
313312	Textile and fabric finishing (except broadwoven fabric) mills	N N	X	X	r3 377 689 4 403 742	
3133120	Finished fabrics (excluding broadwoven) and other finished textiles	Ŋ	x	X	r3 377 689	
31331201	Finished yarn, raw stock, and narrow fabrics (excluding knit), not spun, thrown, woven, or braided in the same establishment	N	X	X	4 403 742	
3133120111	Bleached varns (excluding wool), not spun or thrown in the	N N	X X	X X	1 043 431 1 522 051	
3133120121	same establishment	8 8	X X	X	45 834 62 998 78 149	
3133120131	Dyed combed cotton yarns, not spun in the same establishment	14 14	X X	X	124 971	
3133120141	Dyed yarns of rayon, acetate, and/or lyocell, not spun or thrown in the same establishment	11 13	X X	X	123 234 130 410	
3133120151	Dved varns of acrylic and/or modacrylic, not spun or thrown	8 7	X X	X	36 166 34 539	
3133120161	in the same establishment	7 7	X X	X	94 421 59 606	
3133120171	Dved varns of polyester (excluding blends with cotton) not	11 13	X	X	70 608 75 285	
3133120181	spun or thrown in the same establishment	16 12	X	X	209 941 152 306	
	thrown in the same establishment (excluding cotton, wool, cellulosic, acrylic, and polyester)	19 12	X X	X X	227 279 114 637	
31331201F1	Finished braided or woven narrow fabrics (excluding wool), not braided or woven in the same establishment	4 13	X X	X X	25 995 55 969	
31331201H1	Finished wool yarns, including winding, tops, and raw stock, not combed or spun in the same establishment	7 14	X	X X	62 141 98 389	
31331201K1	Other textile and fabric finishing, excluding broadwoven and knit, not finished in the same establishment	12 N	X X	X	69 663 N	
31331203	Finished garments and hosiery, including stone washed and tie dyed, not cut and sewn or knit in the same establishment	N	x	x	463 404	
31331203M1	Finished garments and hosiery, including stone washed and tie dyed, not cut and sewn or knit in the same establishment	N 34	X X	x x	1 385 498 463 404	
31331205	Finished knit fabrics from purchased knit fabrics, narrow (12 inches wide or less)	N N	x x	x x	403 404 N 69 361	
3133120511	Finished narrow weft knit fabrics from purchased knit fabrics, narrow (12 inches wide or less) mil fin lin yd., 2002.	N N	x x	x̂ D	152 136 D	
3133120521	Finished narrow warp knit fabrics from purchased knit fabrics, narrow (12 inches wide or less). mil fin lin lin yd2002	5	x x	P20.3 D	36 468 D	
31331206	Commission receipts for finishing weft knit fabrics owned by others	6 N	x x	86.8	115 668 211 108	
3133120611	Commission receipts for finishing weft knit fabrics owned by others, broad (more than 12 inches wide)	N	X	X	224 470	
3133120621	Commission receipts for finishing weft knit fabrics owned by	18 28	X X	X	191 875 D	
31331207	others, narrow (12 inches wide or less)	5 2	X X	X X	19 233 D	
3133120711	others	N N	X X	X X	134 803 223 610	
3133120721	by others, broad (more than 12 inche's wide)	11 18	X X	X X	119 228 204 630	
3133120731	by otners, narrow, (12 inches wide or less)	1 N	X	X	D -	
3133120A	lace	2 5	X X	X X	D 18 980	
3133120A11	than 12 inches wide)	N N	X X	X	1 192 044 N	
3133120A21	tabrics, broad (more than 12 inches wide)	34 N	X X	⁹ 524.1 N	797 377 N	
3133120Y	broad (more than 12 inches wide)	19 N	X X	P195.2 N	394 667 N	
3133120YWW	textiles, nsk, total	N N	X	X	r263 538 399 451	
3133120YWY	textiles, nsk, for nonadministrative-record establishments	N N	X	X	r159 765 357 991	
55.251111	textiles, nsk, for administrative-record establishments	N N	X	X X	103 773 41 460	

See footnotes at end of table.

Table 6a. Products Statistics: 2002 and 1997—Con.

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. Product Class Shipments for Selected States: 2002 and 1997 [Not applicable for this report.]

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
313312	Textile and fabric finishing (except broadwoven fabric) mills		
00900001 31311101	Total materials	X X S	r1 747 191 2 224 672 532 639
31321027	Broadwoven fabrics	364.3 S 506.1	646 223 137 922 13 894
32513003	Dyes, lakes, and toners	X	172 204 203 640
31324000	Knit fabrics	ž l	667 282
00970099	All other materials and components, parts, containers, and supplies	X	981 758 124 530 165 945
00971000	Materials, ingredients, containers, and supplies, nsk .20021997	X X X	r112 614 213 212

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.